

Work Order ID 121704

121704

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Item ID: D4866-042 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: 206L AFT Leg Assembly, RH
 Start Date: 6/26/14 Start Qty: 6.00 ***6*** Cust Item ID:
 Required Date: 6/26/14 Req'd Qty: 6.00 ***6*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	Receive & Inspect for Damage & Mat'l Certs	0.00							
160									
Packaging	Memo	0.00							
Packaging									
170	QC5- Inspect part completeness to step on W/O	0.00							
170									
QC	Memo	0.00							
Quality Control									
180	Identify as per dwg & Stock Location ST/32	0.00							
180									
Packaging	Memo	0.00							
Packaging									

IX SP 15-01-7

① DAS 38 9-89
 JAN 08 2015

IX DAS 26 9-89
 JAN 08 2015

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
190	QC21- Final Inspection - Work Order Release	0.00							
190									
QC	Memo	0.00							
Quality Control									

MCS 15-01-09

ME
15-01-12

Picklist Print

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Work Order ID: 121704

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Parent Item: D4866-042

D4866-042

Parent Item Name: 206L AFT Leg Assembly, RH

Start Date: 6/26/14

Required Date: 6/26/14

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP REV:A 14.01.14 NEW ISSUE DD VERF:JLM IPP
REV:B 14.07.07 AS PER DWG REV.C DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4866-2		Manufactured	No				Each	1.0000		6			
D4866-2									**		FF	NOV 26 2014	
Strut													

Location

Loc Qty

Loc Code

ST123

1

B121501 ①

121252

1

D4870-1

Manufactured No

Each

5.0000

6

D4870-1

End Fitting, Small

FF **NOV 26 2014**

Location

Loc Qty

Loc Code

ST124

5

112016

1

116538

4

D4870-3

Manufactured No

Each

4.0000

6

D4870-3

End Fitting, Large

FF **NOV 26 2014**

Location

Loc Qty

Loc Code

ST124

4

116539

4

HL20PB5-12

Purchased No

Each

176.0000

24

HL20PB5-12

Rivet

FF **NOV 26 2014**

Location

Loc Qty

Loc Code

ST265

176

M128110

34

M128973

142

HL32PB5-12

Picklist Print

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Parent Item: D4866-042

D4866-042

Parent Item Name: 206L AFT Leg Assembly, RH

Start Date: 6/26/14

Required Date: 6/26/14

Start Qty: 6.00

Required Qty: 6.00

HL86-5

Purchased

No

Each

1,197.000

24

HI 86-5

RF

NOV 26 2014

Collar

Location

Loc Qty

Loc Code

ST263

1197

M128110

12

M128228

29

M129022

200

M129864

956

4



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO26707**

Purchase Order Date 12/3/2014

PO Print Date 12/3/2014

Page Number 3 of 6

Order From :

VC-PL001

P & L PRINTING
19226 AIRPORT ROAD
SUMMERSTOWN, ONTARIO K0C 2E0
CANADA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

613-931-1241

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

Destination-Collect

Line Total:

\$8.

7 121448

D4866-041 LEG
ASSEMBLY

12/5/2014

1.00

\$4.00

\$4.

Yes

12/5/2014

LASER MARKED

Line Total:

\$4.

8 121704

D4866-042 LEG
ASSEMBLY

12/5/2014

1.00 ✓

\$4.00

\$4.

Yes

12/5/2014

LASER MARKED

8015-01-7

Line Total:

\$4.

9 124518

D4866-042 LEG
ASSEMBLY

12/5/2014

1.00

\$4.00

\$4.

Yes

12/5/2014

LASER MARKED

Note:

12/3/2014

Tel. 613-931-1241
Fax 613-931-2560
plprinting@bellnet.ca

PACKING SLIP

SOLD TO

DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

SHIPPED TO

DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

DATE Dec 22, 2014

P.O NUMBER P026707

ITEM DESCRIPTION	QUANTITY	COMMENTS
D4802-041 LEG ASSEMBLY	2	ALL ITEMS HAVE BEEN LASER MARKED
D4804-041 BIPOP ASSEMBLY	1	
D4834-041 LEG ASSEMBLY	2	
D4835-041 LEG ASSEMBLY	4	
D4836-041 LEG ASSEMBLY	2	
D4836-041 LEG ASSEMBLY	2	
D4866-041 LEG ASSEMBLY	1	
D4866-042 LEG ASSEMBLY	1	
D4866-042 LEG ASSEMBLY	1	
D4867-041 LEG ASSEMBLY	2	
D4878-041 LEG ASSEMBLY	2	
D4880-041 LEG ASSEMBLY	2	
D4881-041 LEG ASSEMBLY	1	
D4881-042 LEG ASSEMBLY	2	